

Intermol 729

Technical Datasheet

GENERAL DESCRIPTION

Intermol 729 is a water-based release agent that cures and reticulates the surface of the mold, forming a very stable and resistant film, guaranteeing excellent quality in the mold release.

APPLICATION

Intermol 729 is a release agent specially designed for the demolding inside the manufacture of pieces of vinyl foam (EVA).

The product in concentrate must be diluted to a concentration of 1:20, i.e. for each liter of concentrate release agent add 19 liters of water.

INSTRUCTIONS

Before applying Intermol 729 to the surface of the mold must be carefully cleaned to ensure the correct adhesion of the product.

The product in concentrate must be diluted to a concentration of 1:20, i.e. for each liter of concentrate release agent add 19 liters of water.

If the product works very well at this concentration can increase the concentration 1:25, 1:30 to 1:40 which is the limiting dilution without affecting performance.

It is recommended to cure the mold by applying mold release 3 times before making the first piece. Do not over apply. The excess release agent does not improve the release agent, on the contrary, it can deform the part.

PRECAUTIONS

Avoid contact with humidity or water during use and storage. This can affect product efficiency as well as exposure to low temperatures.

CONTACT

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APPEARANCE



Name: Intermol 729
Type: Release agent
Color: White

APPLICATION



Rubber

CHARACTERISTICS

Specific Gravity: 1.0
Base: Water
Shelf life: 12 months
Temperature Range: °C



STRENGTHS



Water Based



Matte Finish