

Intermol 328

Technical Datasheet

GENERAL DESCRIPTION

Intermol 328 is an external release agent, water based, polyurethane foam systems compatible with different types of foams: semi-rigid and rigid.

Intermol 328 provides excellent demolding effect and excellent finishes on the final surface of the foam.

APPLICATION

1. It can be used universally in different foaming systems.
2. Functional in a wide range of temperatures.
3. Excellent release effect.
4. Dry PU surface with open pore.
5. Excellent surface foam finishes.

INSTRUCTIONS

The surface where the demoulding interaction will take place must be previously clean. A thin and uniform film is applied by means of an appropriate atomizing equipment. The amount to be applied on the mold will automatically depend on the size of the mold area.

It is recommended to cure the mold by applying release agent 3 times before making the first piece.

Do not apply in excess. Excess release agent does not improve the release effect, on the contrary, it can affect the quality of the piece.

PRECAUTIONS

Keep the container perfectly well sealed to avoid evaporation and / or contamination.

VERY IMPORTANT: Shake before use and constantly.

CONTACT

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APPEARANCE



Name: Intermol 328
Type: Release agent
Color: White

APPLICATION



Polyurethane
flexible



Polyurethane
semi-rigid

CHARACTERISTICS

Specific Gravity: 1.0
Base: Water
Shelf life: 12 months
Temperature Range: °C



STRENGTHS



Water Based